



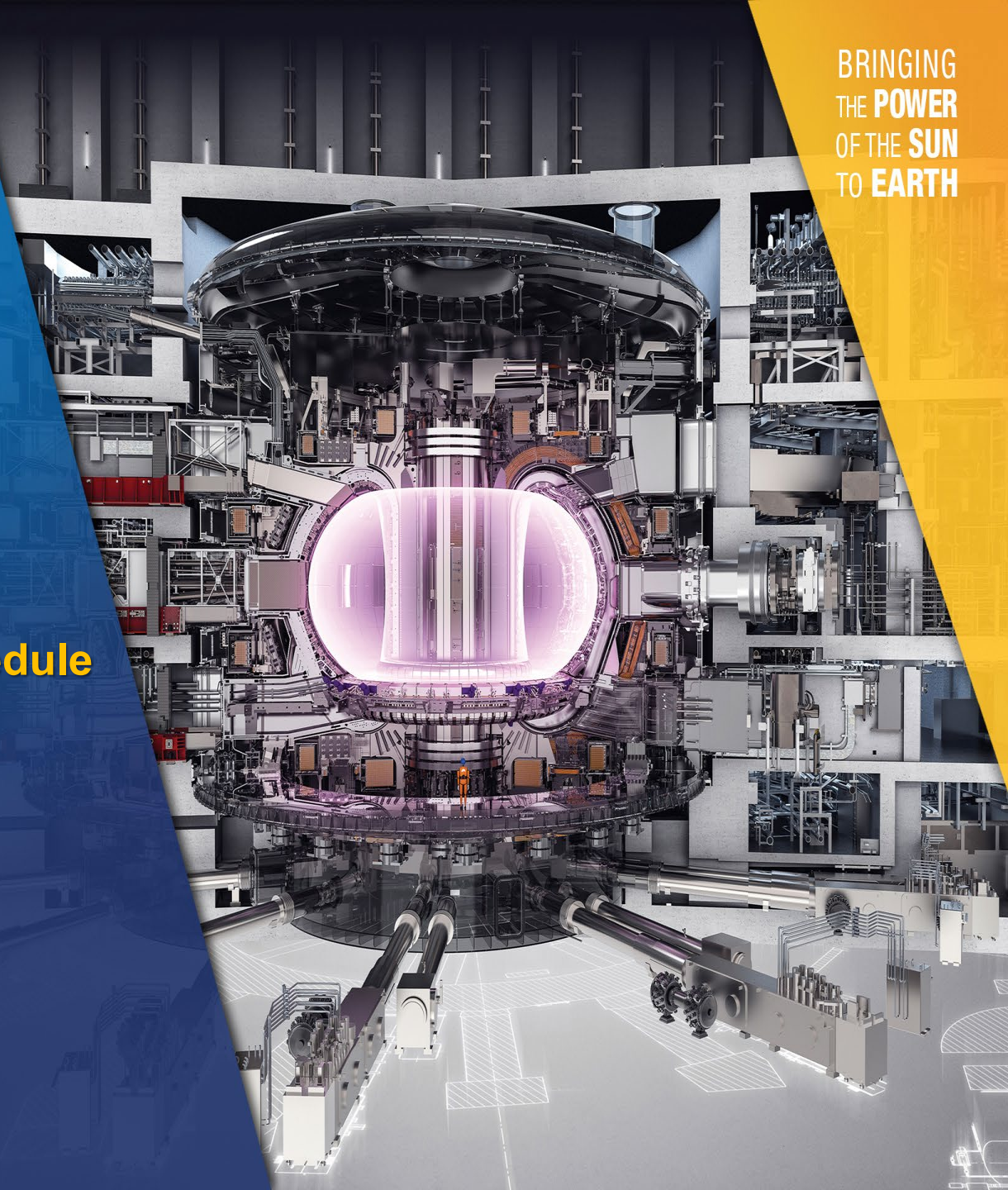
**FUSION  
FOR  
ENERGY**

BRINGING  
THE **POWER**  
OF THE **SUN**  
TO **EARTH**

## **Scope of Supply and schedule For F4E-OMF-1609**

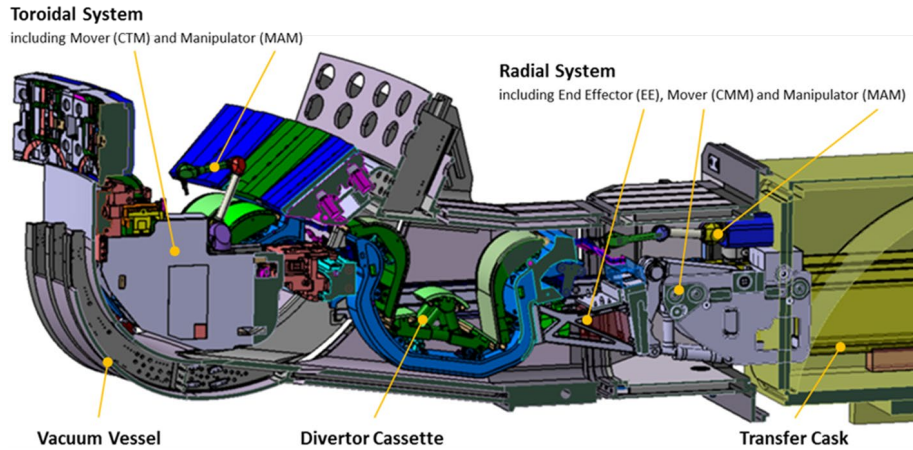
Carine Van Hille (DRHS PJM)

F4E-OMF-1609 Info Day  
November 4, 2024

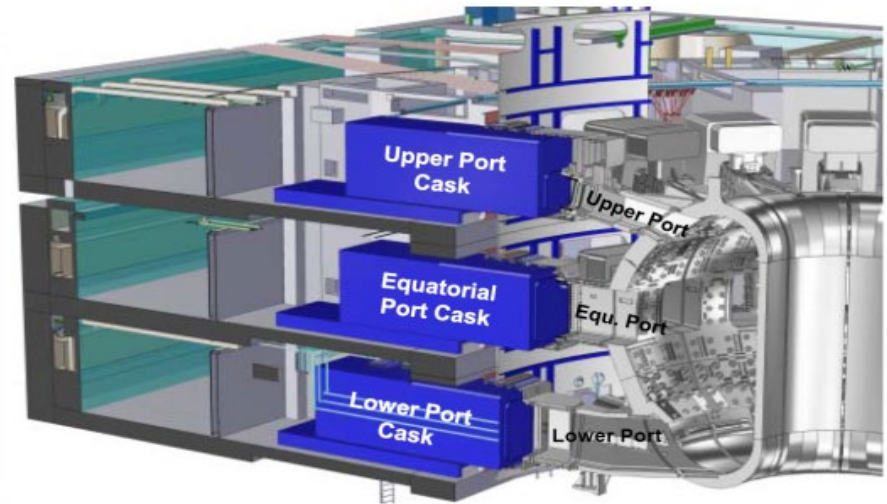


# Introduction – F4E RH Program

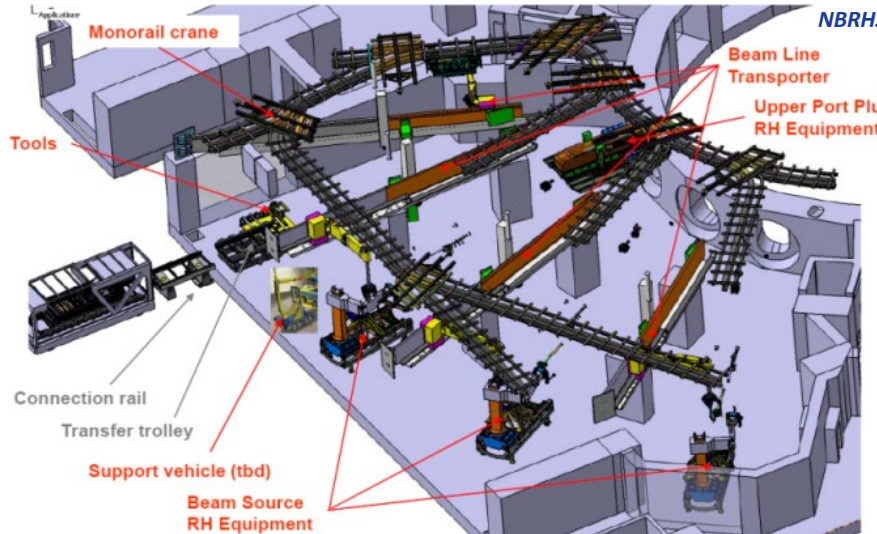
DRHS



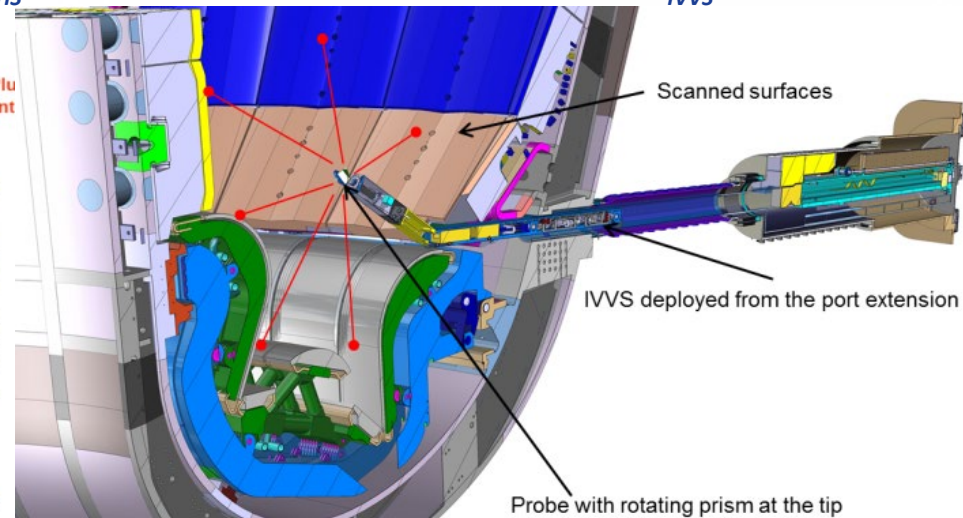
CPRHS



NBRHS



IVVS



Program focus is on items necessary for 1<sup>st</sup> Assembly phase

- Title: Design & Manufacturing of RH Assembly Tools and Systems
- Procedure type: Competitive procedure with negotiation
- **Multiple Framework Contract with Reopening of Competition**
- FWC ceiling: 60.0 Million EUR<sub>2024</sub>

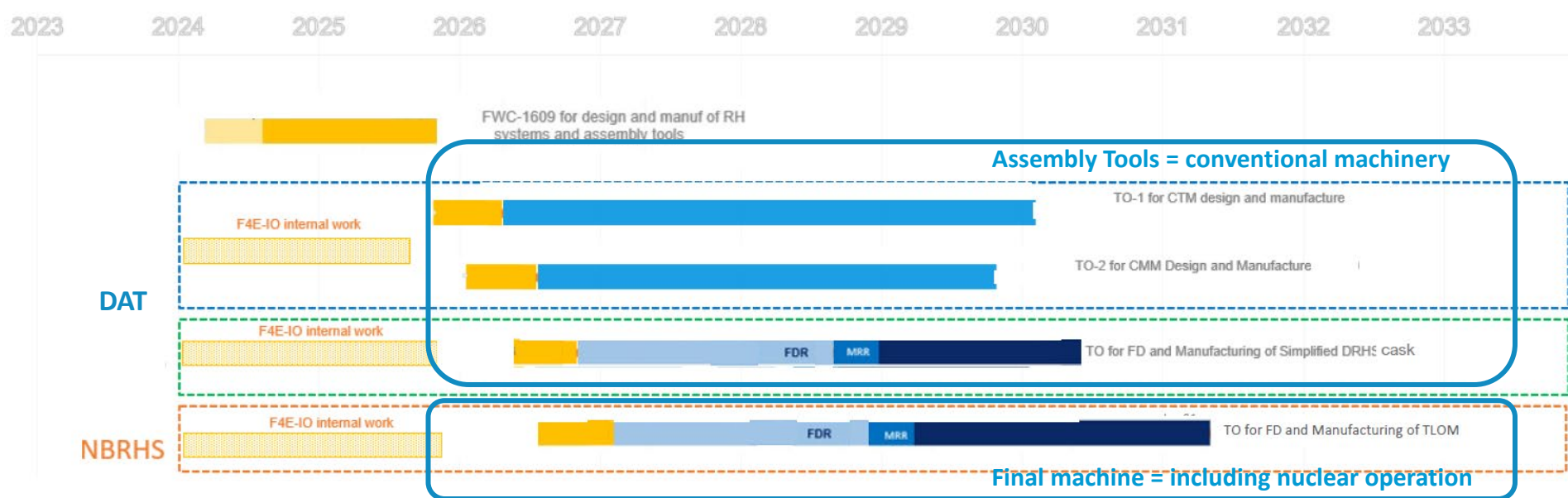
- Machinery
- Focus is on **1<sup>st</sup> assembly tooling = conventional machinery** = NO requirements related to nuclear field = no Protection Important Components (PIC), no Nuclear safety requirements requiring a specific treatment, no need to resist radiation
- Some activities regarding final systems are nevertheless foreseen but still with no PIC, no Nuclear safety requirements, where (limited) radiation resistance is a topic, F4E will provide guidance to appropriate components (e.g. database of components already selected (e.g. cables, sensors,...), name of Suppliers of radiation hard components, ...

Activities may include any of the following: design (key tools CATIA/ SEE Electrical Expert/ANSYS or ABAQUS), manufacturing, assembly and testing, delivery to a test facility, site acceptance tests, training of operators, but also prototyping of electromechanical systems

End user at ITER site (Cadarache, France)

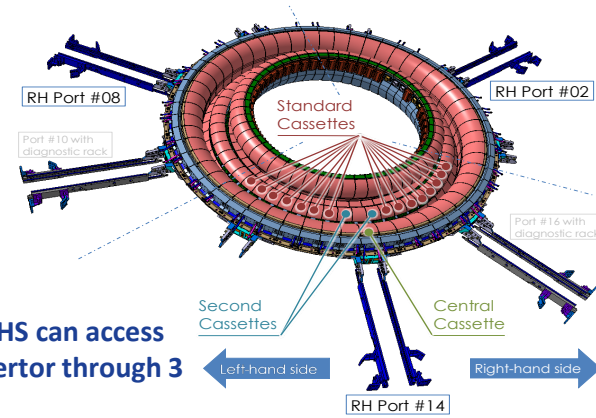
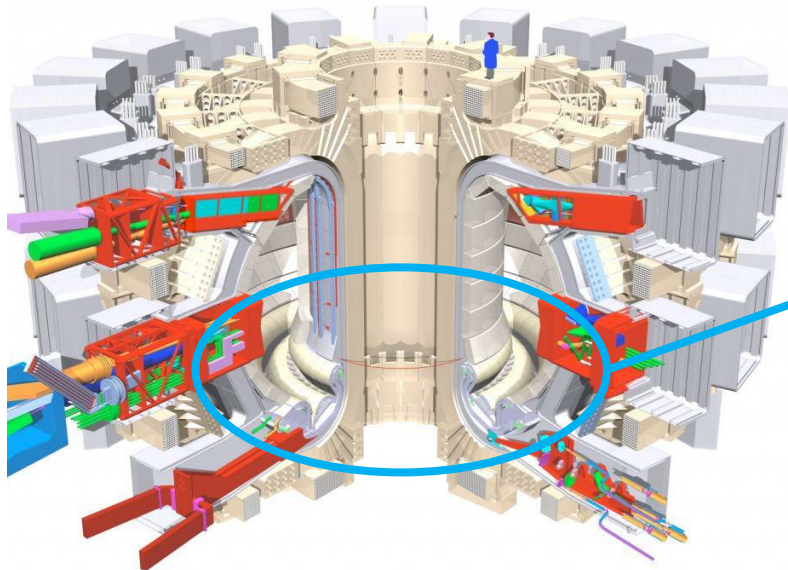
- Key words:
  - Complex Electromechanical systems
  - Handling of Heavy loads with accuracy of positioning
  - Hydraulic actuation,
  - Software development projects/ HMI/motion control applications
  - integration of control System on electromechanical machines
  - CE marking/Machinery Directive

- 4 Design and Manufacturing Task Orders are planned,
- Starting point from Preliminary Design to Final Design depending on Task Order
- request for task Offers expected to be launched one after the other with ~ 3 months lag from Autumn 2025.
- It is not required that a single Supplier would end up implementing all Task Orders



# Introduction to DAT (Divertor Assembly Tool): objective install 54 Divertor cassettes in Vessel

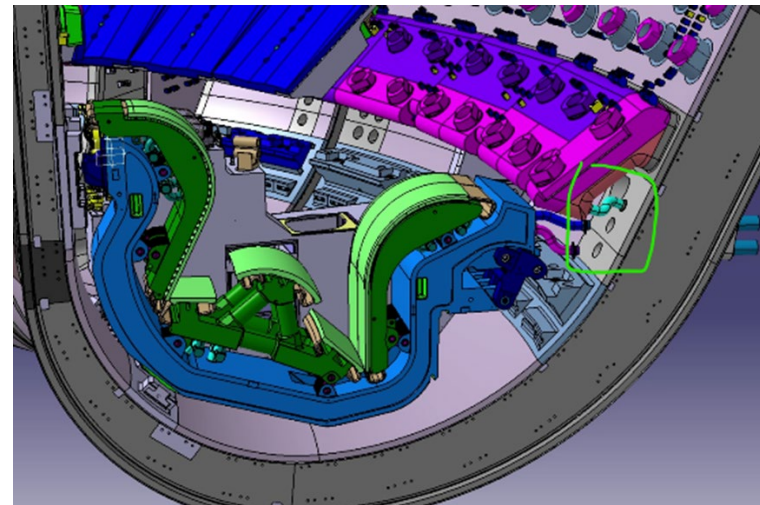
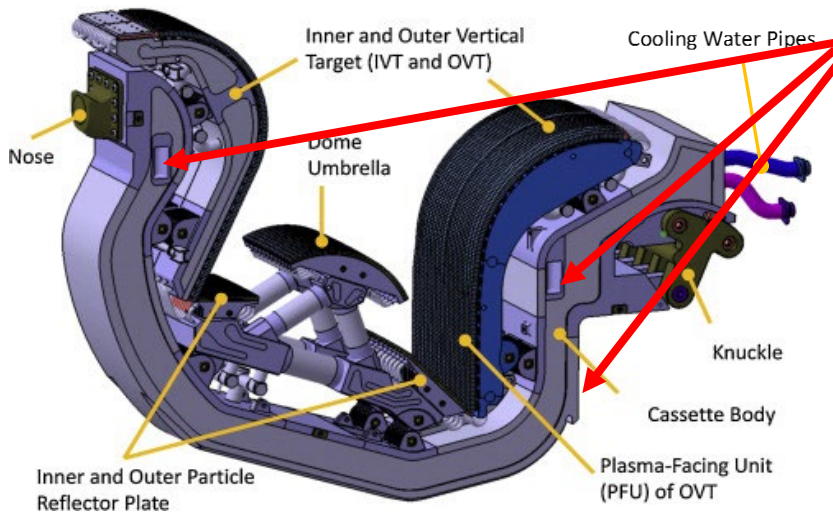
## THE DIVERTOR FROM RH POINT OF VIEW



54 cassettes  
Mass ~9 t each  
3mX2mX0.5m

The DRHS can access the divertor through 3 ports

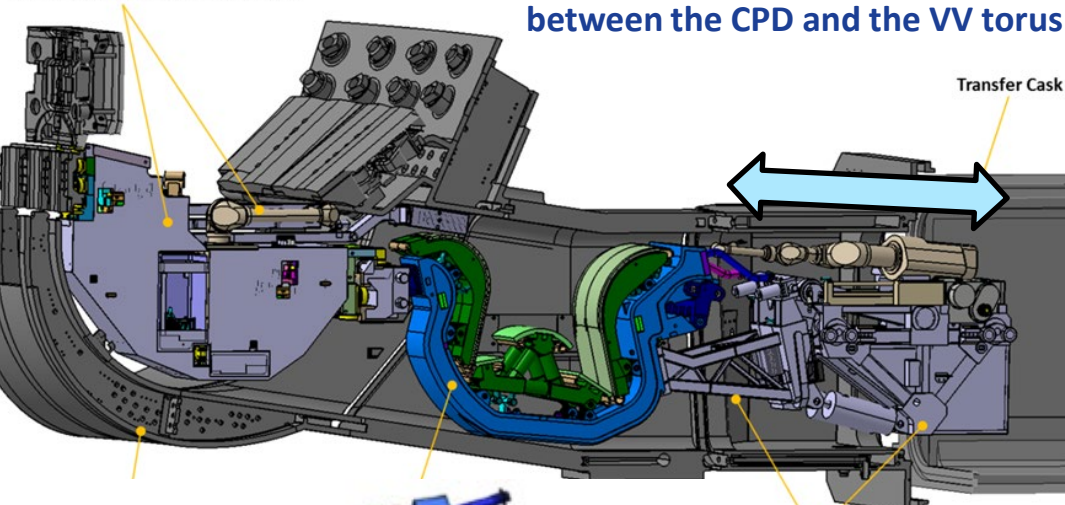
Lifting interfaces:  
Lateral pockets  
Back plate



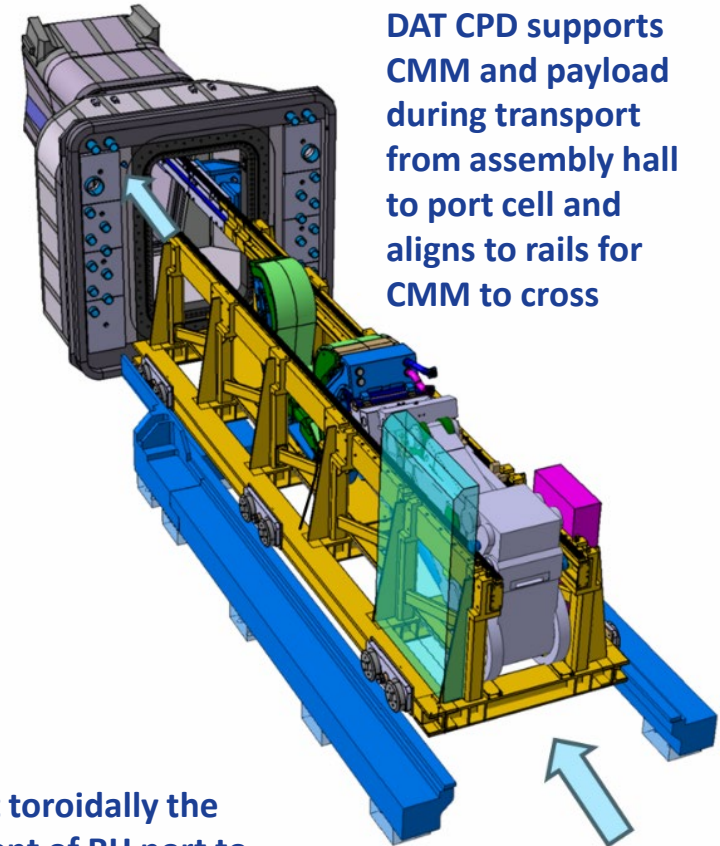
# Introduction to DAT: Concept of Operation

DAT CMM and End effectors transport radially the cassette between the CPD and the VV torus

Toroidal System including Mover (CTM) and Manipulator (MAM)



DAT CPD supports CMM and payload during transport from assembly hall to port cell and aligns to rails for CMM to cross



Inboard Rail

Outboard Rail

CTM (toroidal movement)

Cassette

Remote Handling Port

DAT CTM transport toroidally the cassette from in front of RH port to final position



# Scope of Supply : planned Task Orders

## 1/2

Toroidal System  
including Mover (CTM) and Manipulator (MAM)

DAT CMM and End effectors transport radially the cassette between the CPD and the VV torus

Design and manufacturing of DAT CMM and End Effectors  
TO-02

DAT CPD supports CMM and payload during transport from assembly hall to port cell and aligns to rails for

Design and Manufacturing of DAT CPD  
TO-03

Inboard Rail

Radial System  
including End Effector (EE), Mover (CMM) and Manipulator (MAM)

Design and Manufacturing of DAT CTM  
TO-01

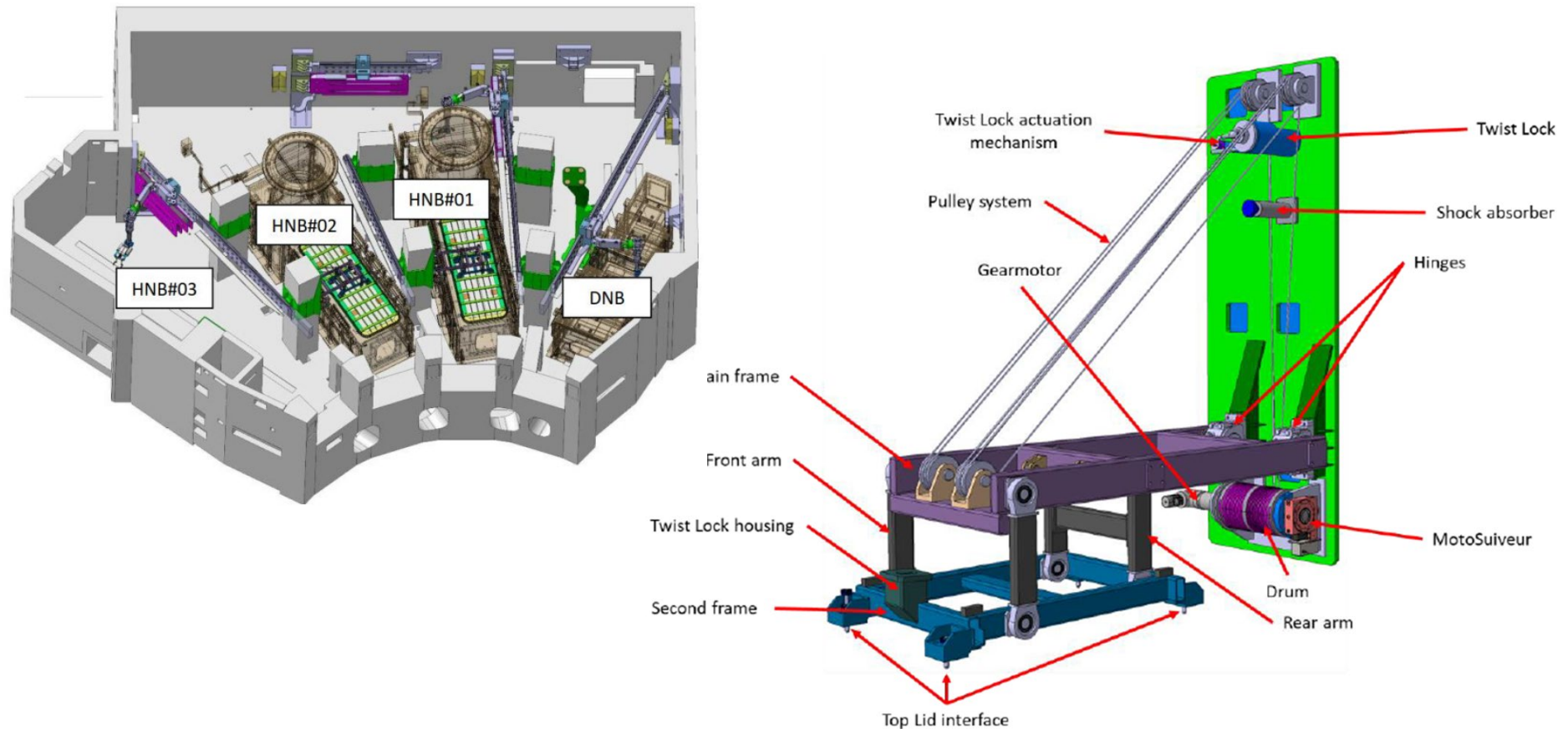
Outboard Rail

Cassette

Remote Handling Port

DAT CTM transport toroidally the cassette from in front of RH port to final position

TO-04 NBRHS Top Lid Opening Mechanism (TLOM) design and manufacturing:



*Snapshot of Nuclear grade TLOM*



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# Thank you for your attention

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